



FORD CUSTOM (23+)

VW T7 Transporter (24+)

Diesel , Electric + Hybrid

INSTALLATION GUIDE

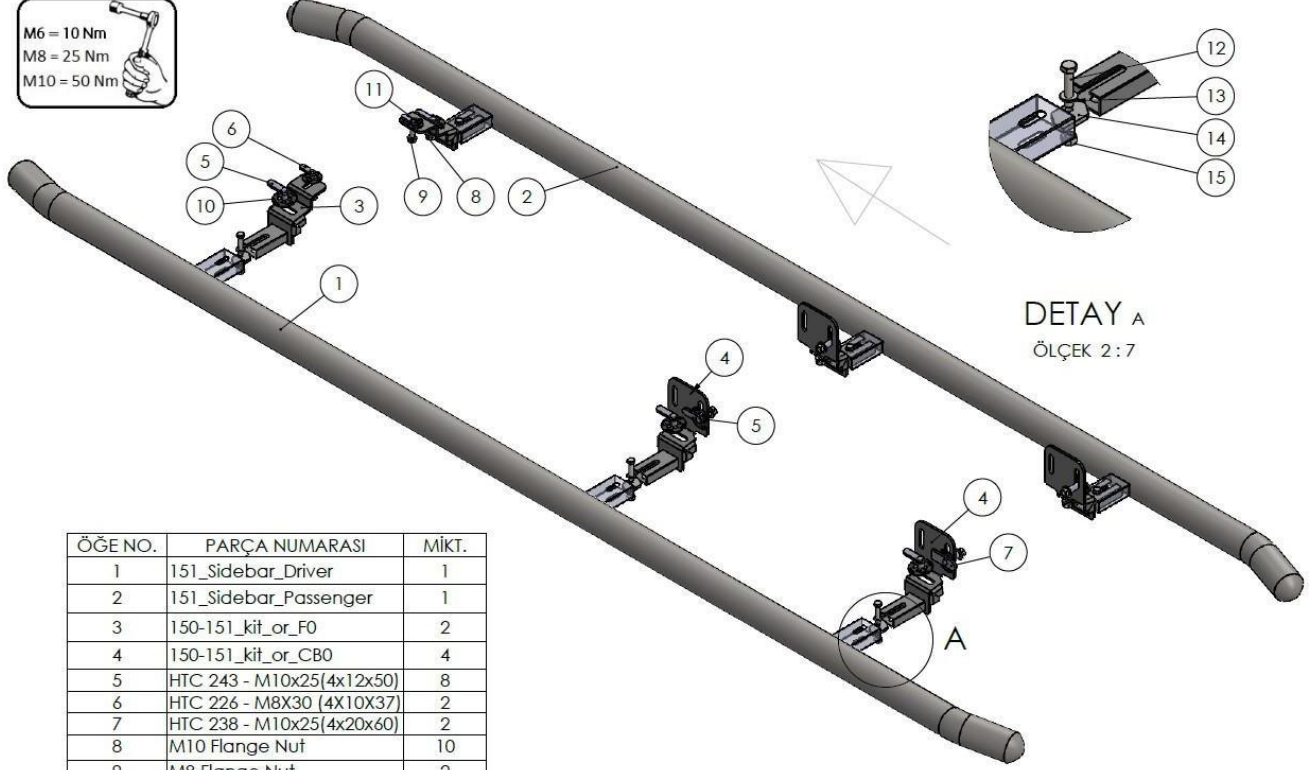


60 min.

FORD CUSTOM 23+

VW T7 Transporter 24+

M6 = 10 Nm
M8 = 25 Nm
M10 = 50 Nm

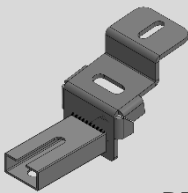


ÖĞE NO.	PARÇA NUMARASI	MİKT.
1	151_Sidebar_Driver	1
2	151_Sidebar_Passenger	1
3	150-151_kit_or_F0	2
4	150-151_kit_or_CB0	4
5	HTC 243 - M10x25(4x12x50)	8
6	HTC 226 - M8X30 (4X10X37)	2
7	HTC 238 - M10x25(4x20x60)	2
8	M10 Flange Nut	10
9	M8 Flange Nut	2
10	HTC 269 - CLIPS (M10)	10
11	HTC 271 - CLIPS (M8)	2
12	M8x40 Bolt (stainless)	6
13	M8 Pul (stainless)	6
14	HTC OR2	6
15	M8 - Lock Nut (stainless)	6



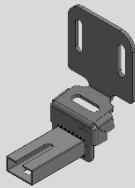
orion
automotive

Box Contents



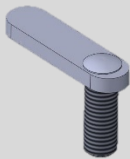
1

DRIVER/PASSENGER SIDE
FRONT BRACKET
x2



2

DRIVER/PASSENGER SIDE
MIDDLE/REAR BRACKET
x4



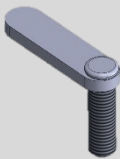
3

HTC 243 M10x25
x8



4

HTC 269 M10 CLIPS
x10



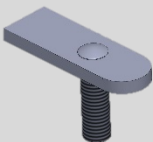
5

HTC 226 M8x30
x2



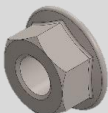
6

HTC 271 M8 CLIPS
x2



7

HTC 238 – M10x25
x2



8

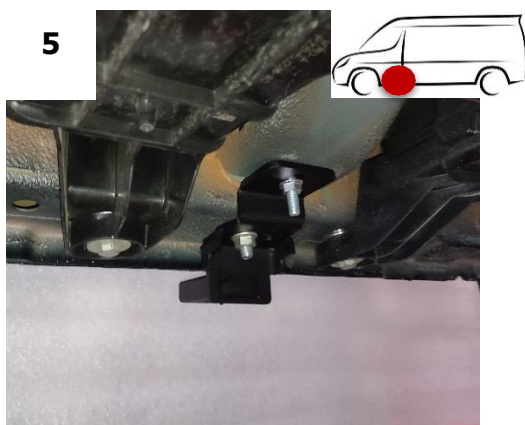
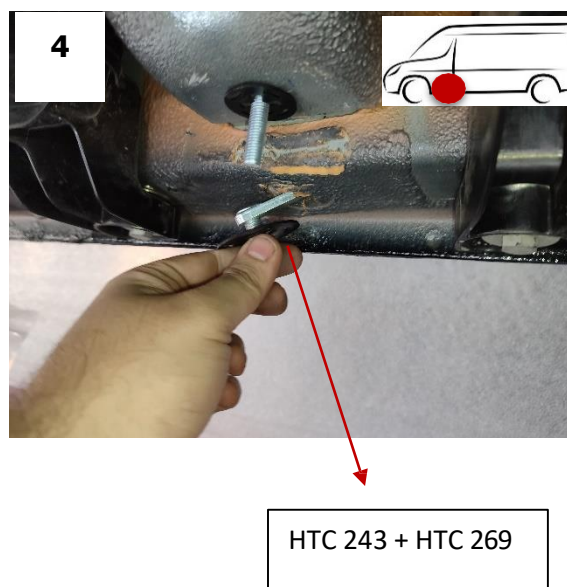
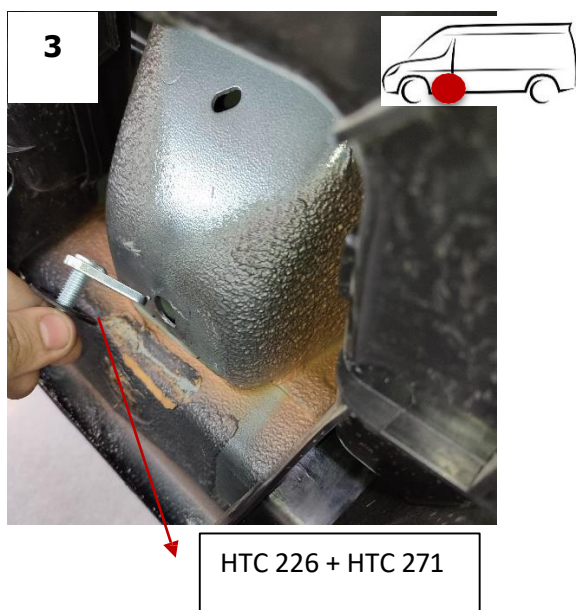
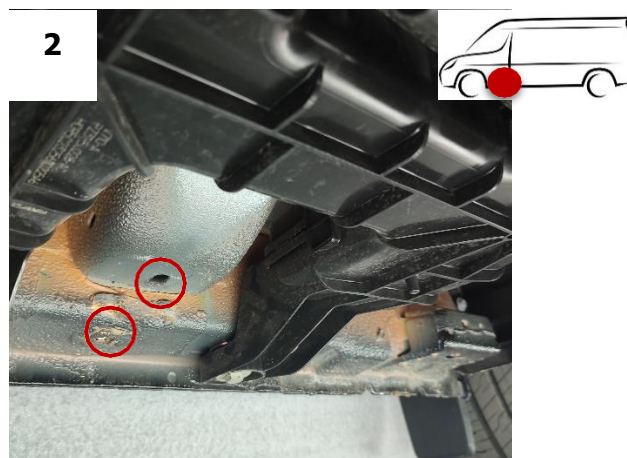
M10 Flange Nut
x10

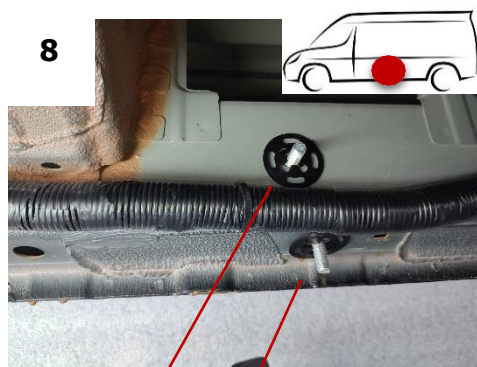
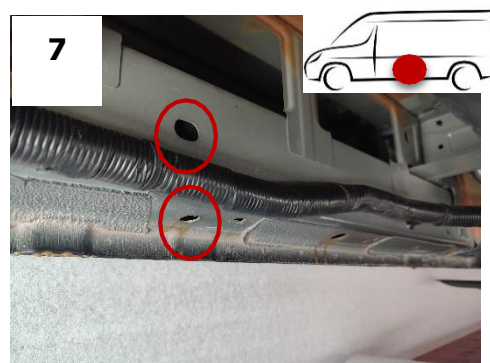


9

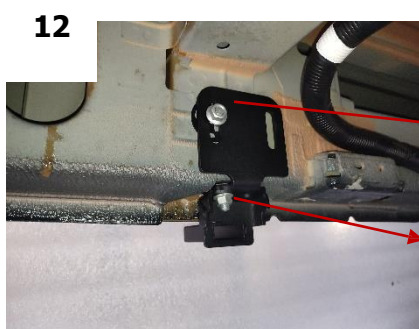
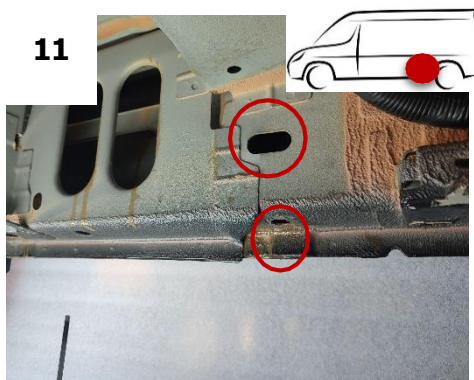
M8 Flange Nut
x2

Brackets Assembly





HTC 243 + HTC 269



HTC 238 + HTC 269

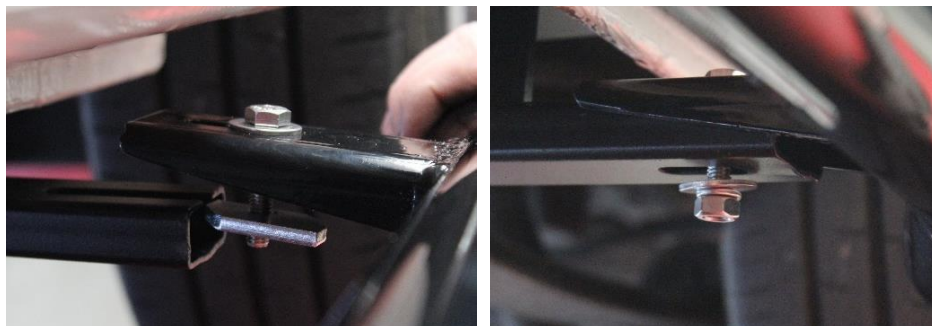
HTC 243 + HTC 269

REPEAT FOR OTHER SIDE

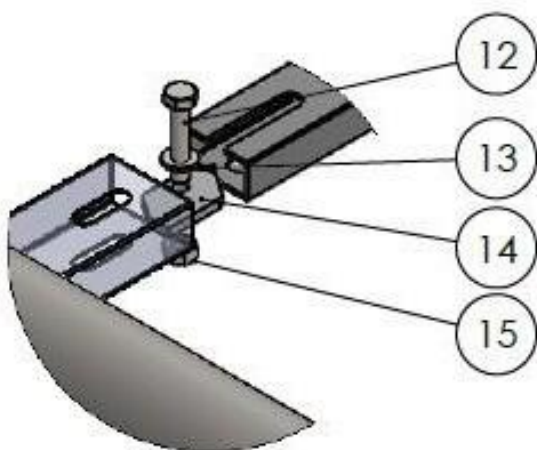
FORD CUSTOM 23+

VW T7 Transporter 24+

Side Steps Assembly / Sidebars



Important! After positioning the step in the appropriate position, tighten the M8 nuts with 25 Nm and the M10 nuts with 50 Nm.





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